

# ***Preparing Nanostructured Membranes from Benign and Naturally-occurring Reagents***

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# Objectives

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- Incorporate biological building blocks into synthetic, nanostructured PAA membranes
- Develop nanostructured green polymer membranes, with controllable pores for water disinfection that can be used in;
  - Home based drinking systems
  - Remote areas
    - Especially during natural disaster

# Research Needs

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- Water treatment has been accepted as one of the most crucial topics for a sustainable environment
- US EPA's Safe Drinking Water Act (SDWA) requires that all surface water be filtered and disinfected before consumption
- Need to develop low-cost, innovative technologies that can efficiently remove microbial contaminants from drinking water.

# Poly(amic) acid (PAA)

## ● PAA

- Precursor of Polyimide (PI)
- Powder or liquid, poor mechanical properties

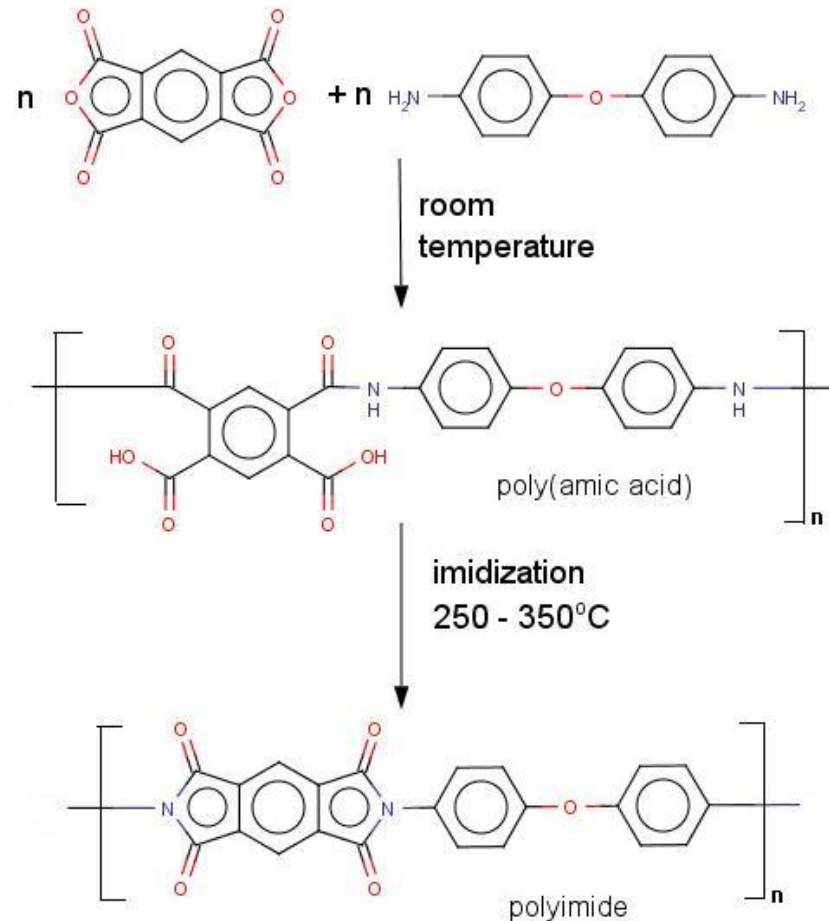
## ○ PI

- Final product
- Thin film, flexible, durable

PMDA - pyromellitic dianhydride

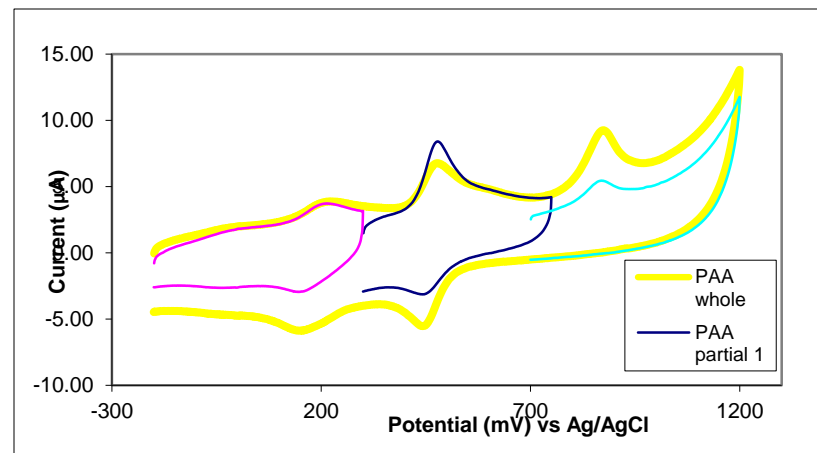
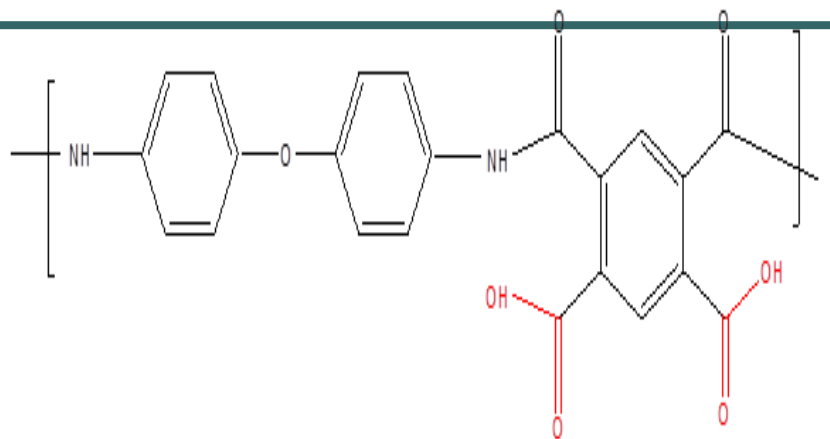
ODA - 4, 4'-oxydianiline

DMAc - N,N-dimethylacetimide



# What is PAA?

- Conductive
- Ease of preparation
- Flow of electronic charges
- Redox stable
- Surface functional groups
- Permeability

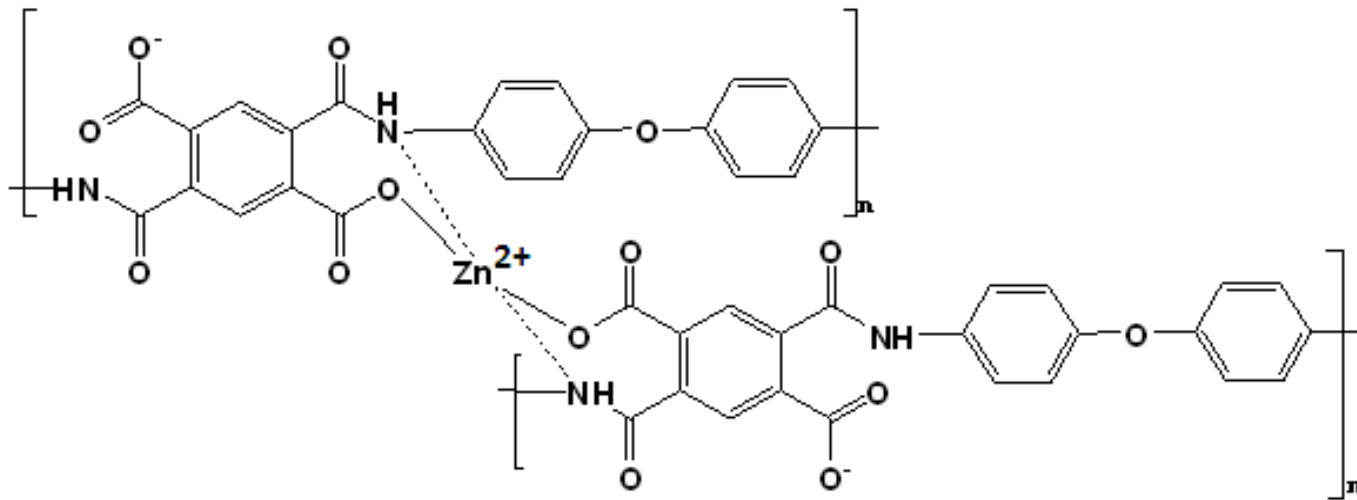


# Why PAA Membranes?

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- Easy to incorporate bio-functional groups
  - Non-soluble membranes
- Controllable nano-pore size
- Potential for biodegradation
- Conductive and electroactive
- Membranes are simple to manufacture
- Membrane are often disposable; eliminating the need for lengthy cleaning and regeneration
- Reduced footprint

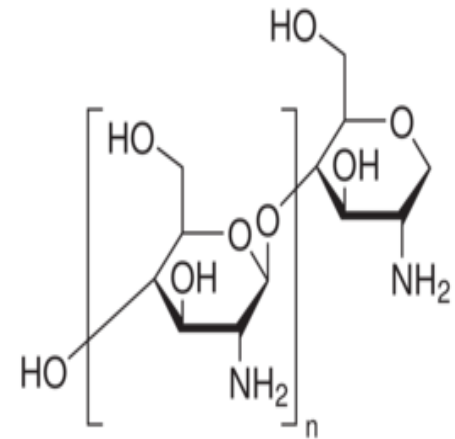
# Improving Mechanical Strength



Addition of metal cation may improve mechanical properties by creating complexation networks:

# Biological Building Blocks

- Chitosan:
  - *Natural and soluble polymer*
  - *Can be used in many formats as membrane*
  - *Can be chemically modified*
  - *Possesses anti-microbial property*
  - *Pre-filtration membrane*

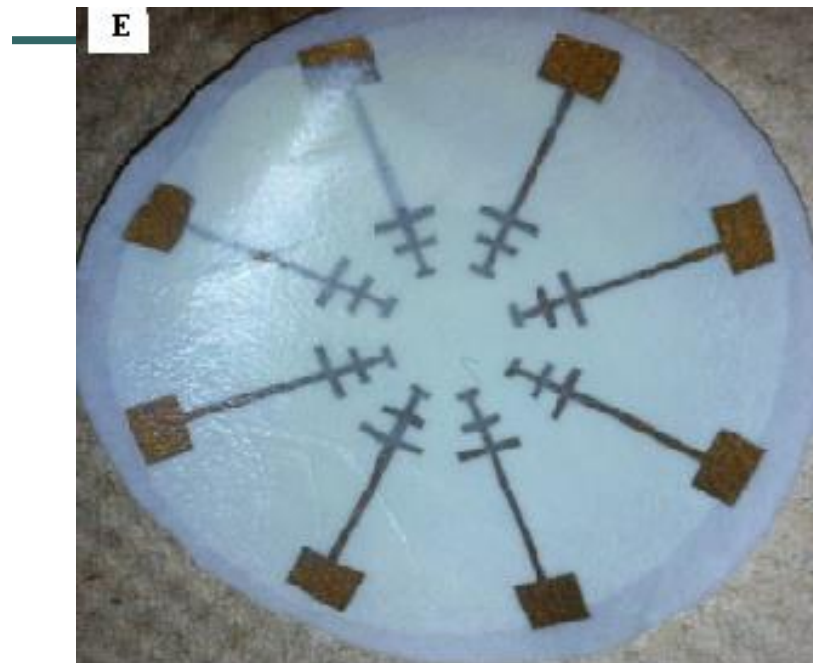
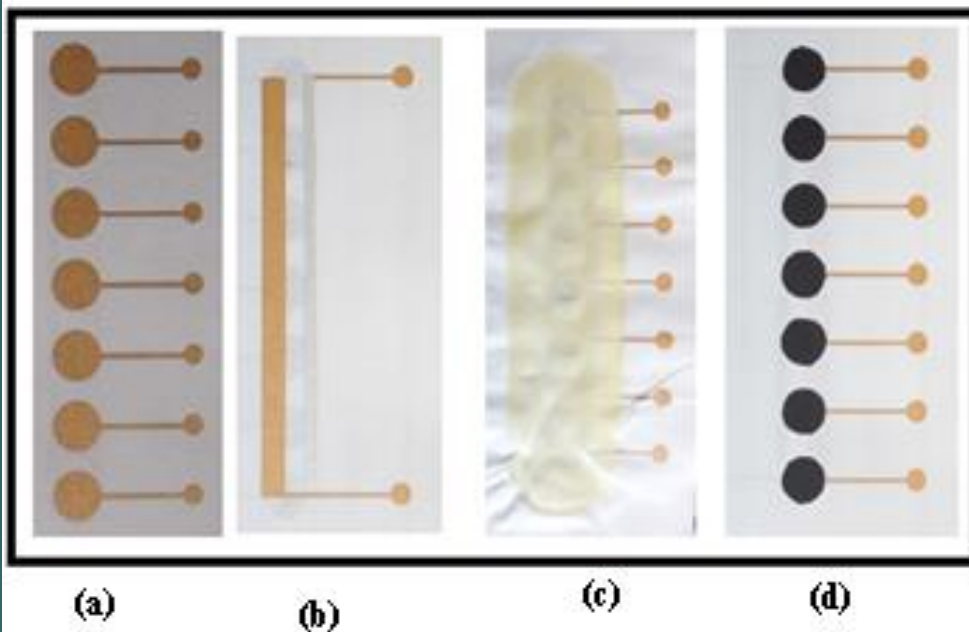


Polymer 50 (2009) 3661–3669

Separation and Purification Technology 75 (2010) 358–365

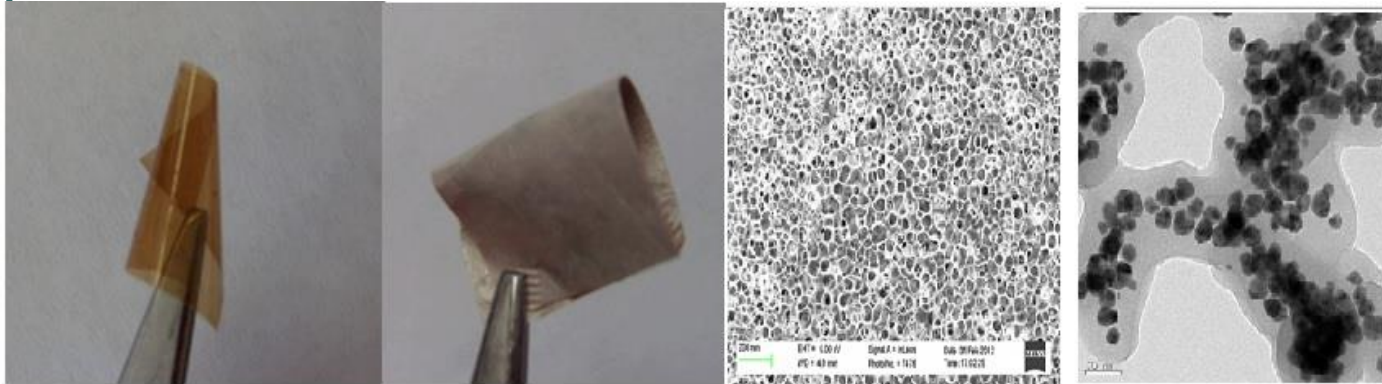


# Previous Applications: Paper-based PAA sensors

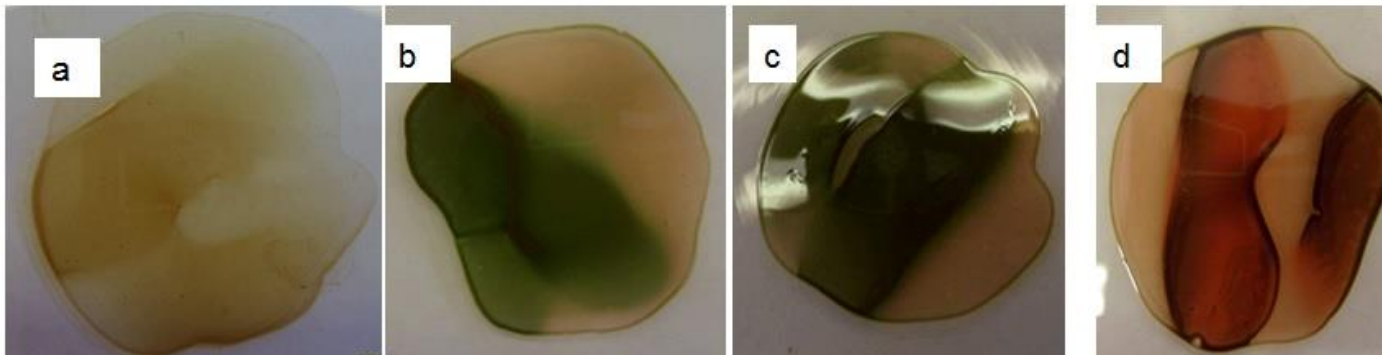


*Sample PAA-on membrane electrodes (a) gold working electrodes on paper substrates, (b) gold counter and silver/silver chloride electrodes, (c) Working electrodes coated with PAA membranes, and (d) carbon working electrodes. Right: Gold array electrodes fabricated onto paper substrates; with subsequent coating of PAA membranes (notice the shiny PAA).*

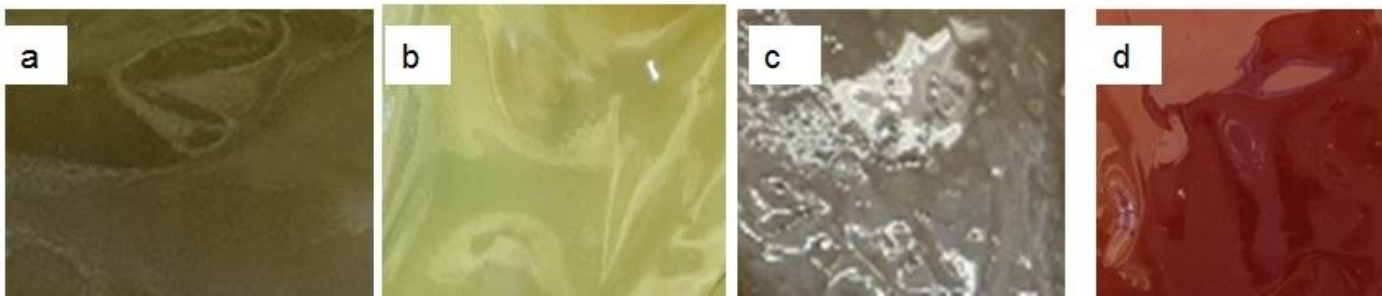
# Classic PAAs



- **Stable :300°C**
- **Flexible**
- **Mechanically strong**
- **Porous**



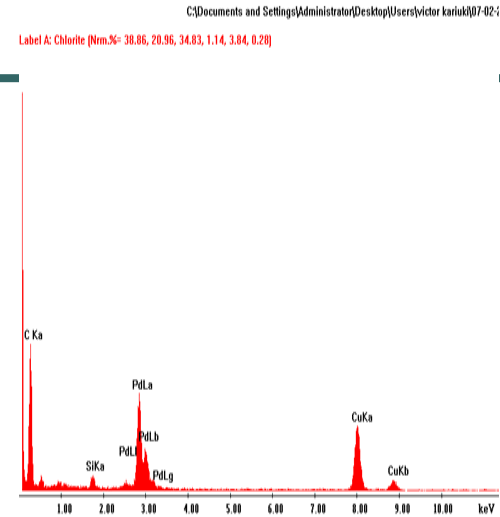
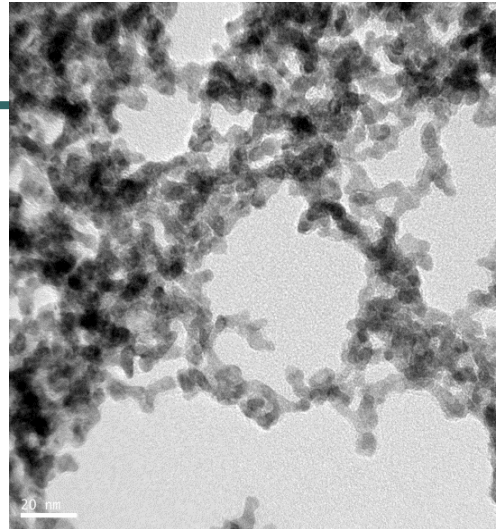
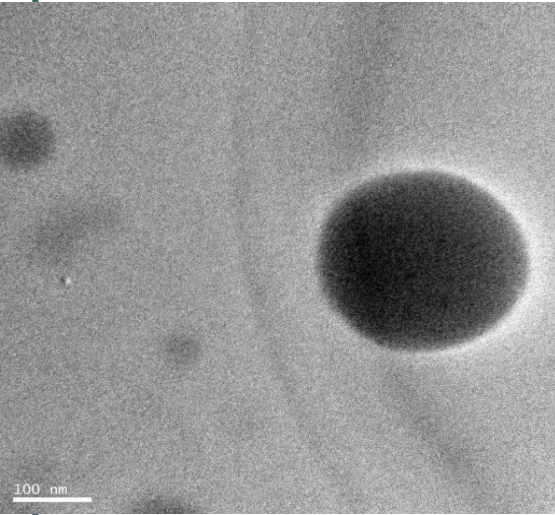
**Temperature dependence of PAA**  
a-75 ° C, b-150° C, c-250° C, d-300° C



**Fluorescent PAA biomembranes:** A- PAA-CS with %0.3 GA, B-PAA-DA, C- l-PAA 15 h incubation D- m-PAA-DA with for 15 h

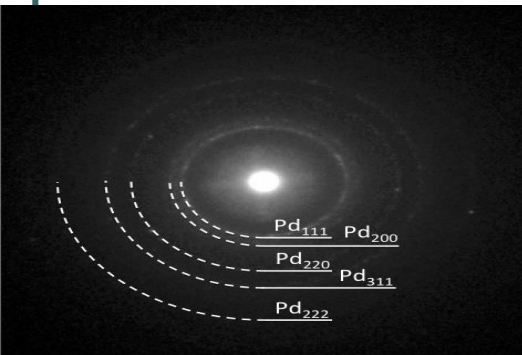


# PAA stabilized nanoparticles while maintaining wettability

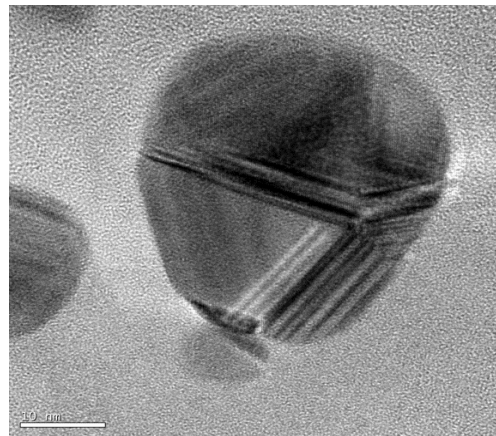


PdNPs stabilized with PAA

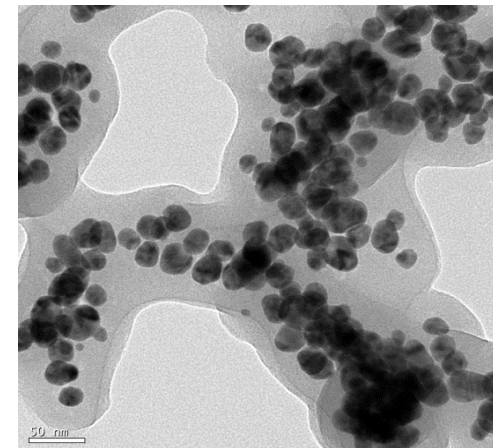
PdNPs with no PAA



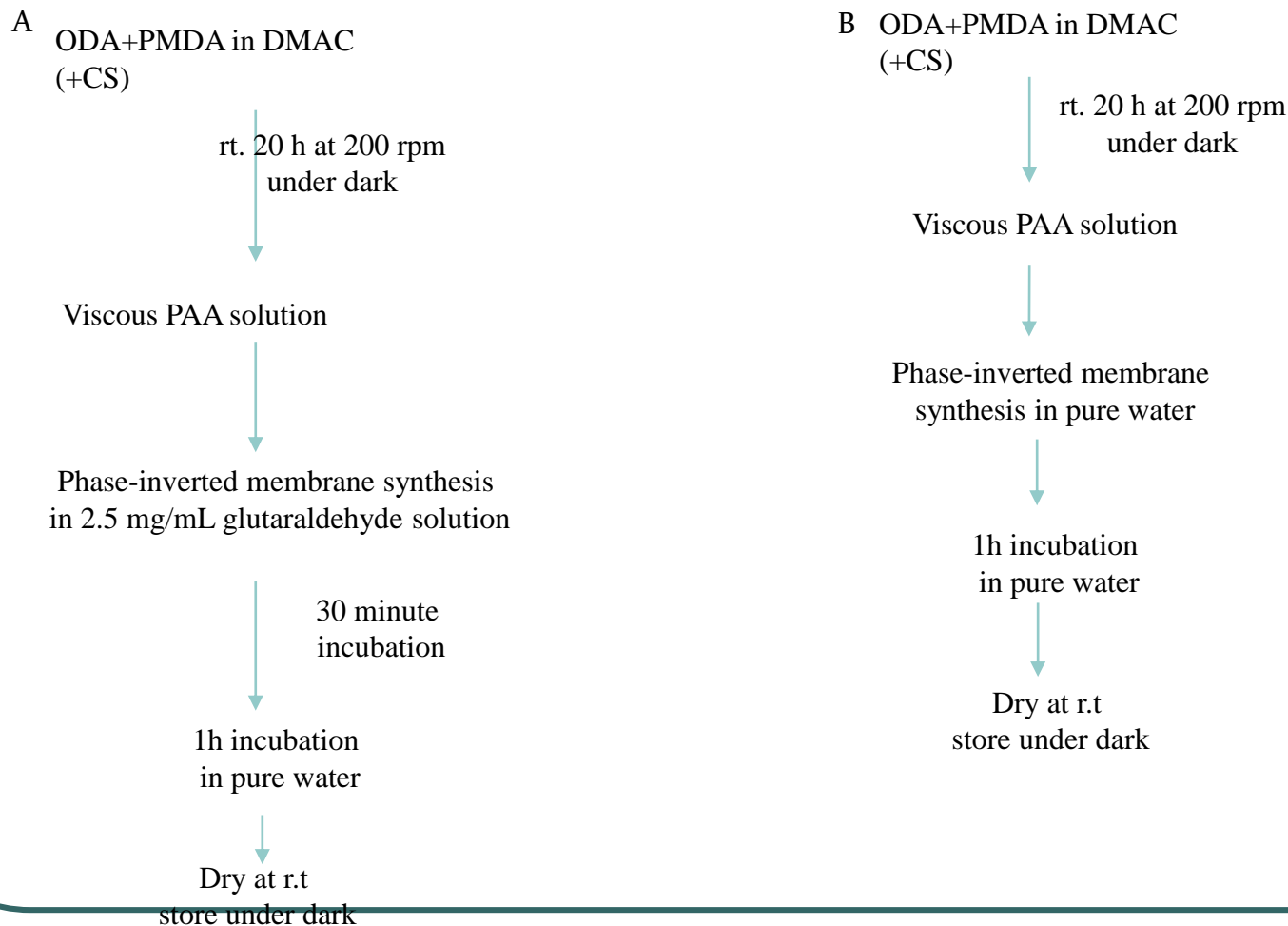
X-ray diffraction pattern shows crystalline particles were formed with uniform size & random size distribution.



HRTEM of nanosilver with PAA: Particles are twinned with 5 fold symmetry



# Synthesis of PAA and PAA-CS membrane



# Pore-size Characterization

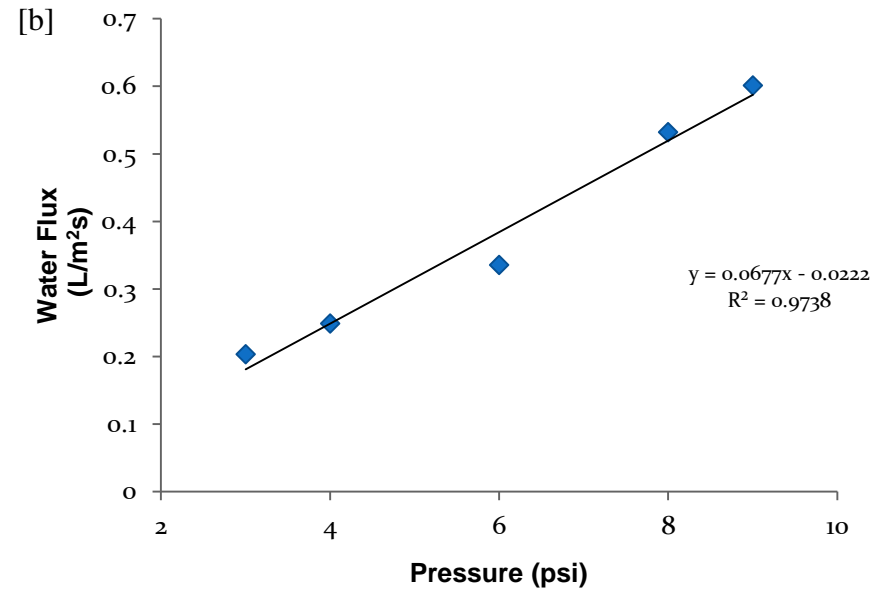
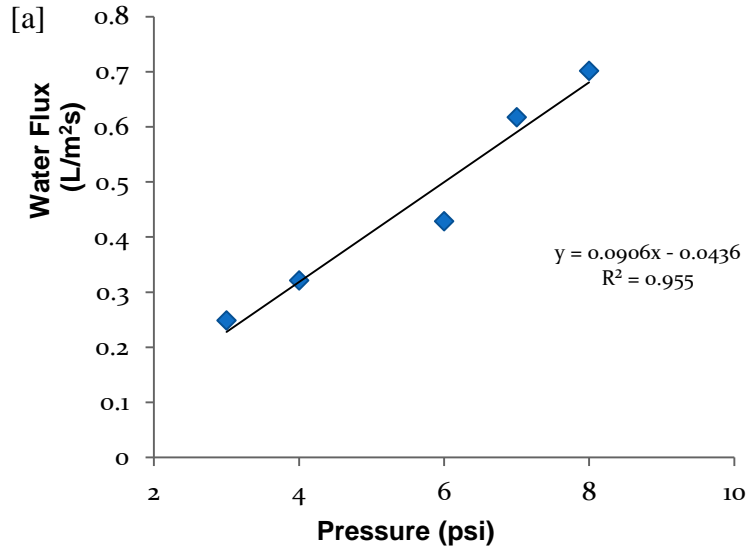
Membranes	Pore size range (nm)	Medium pore size (nm)	Standard deviation (nm)
<b>0.2M PAA</b>	<b>23-158</b>	<b>82</b>	<b>38</b>
<b>0.2M PAA-GA</b>	<b>12-143</b>	<b>67</b>	<b>23</b>
<b>0.25M PAA</b>	<b>11-100</b>	<b>36</b>	<b>25</b>
<b>0.25M PAA-GA</b>	<b>12-104</b>	<b>34</b>	<b>28</b>
<b>0.25M PAA-CS</b>	<b>10-86</b>	<b>41</b>	<b>23</b>
<b>0.25M PAA-CS-GA</b>	<b>9-76</b>	<b>33</b>	<b>25</b>
<b>0.3M PAA</b>	<b>8-84</b>	<b>28</b>	<b>19</b>
<b>0.3M PAA-GA</b>	<b>5-76</b>	<b>18</b>	<b>11</b>
<b>0.3M PAA-CS</b>	<b>6-42</b>	<b>15</b>	<b>12</b>
<b>0.3M PAA-CS-GA</b>	<b>4-45</b>	<b>14</b>	<b>9</b>
<b>0.32M PAA</b>	<b>6-79</b>	<b>27</b>	<b>14</b>
<b>0.32M PAA-GA</b>	<b>4-47</b>	<b>24</b>	<b>9.8</b>
<b>0.32M PAA-CS</b>	<b>5-35</b>	<b>18</b>	<b>8.3</b>
<b>0.32M PAA-CS-GA</b>	<b>4-32</b>	<b>14</b>	<b>6.7</b>

# Mechanical Characterization

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Membrane	Maximum load (lb)	Tensile strength (ksi)	Modulus of elasticity (ksi)
PAA <sup>a</sup>	6.1	1.5	48.9
PAA-CS <sup>a</sup>	2.8	0.7	43.5
PAA-GA <sup>b</sup>	7	1.8	82.4
PAA-CS-GA <sup>b</sup>	8.6	2.1	71.8
PAA-GA <sup>c</sup>	1.7	0.4	46.1
PAA-CS-GA <sup>c</sup>	3.6	0.9	52.6
PAA-CS-GA in GA <sup>d</sup>	1.3	0.3	35.6

# Water Flux-Pressure Pattern



(a) Water flux-pressure pattern of PAA-GA; (b) Water flux-pressure pattern of PAA-CS-GA

# Contact Angle of PAA membranes

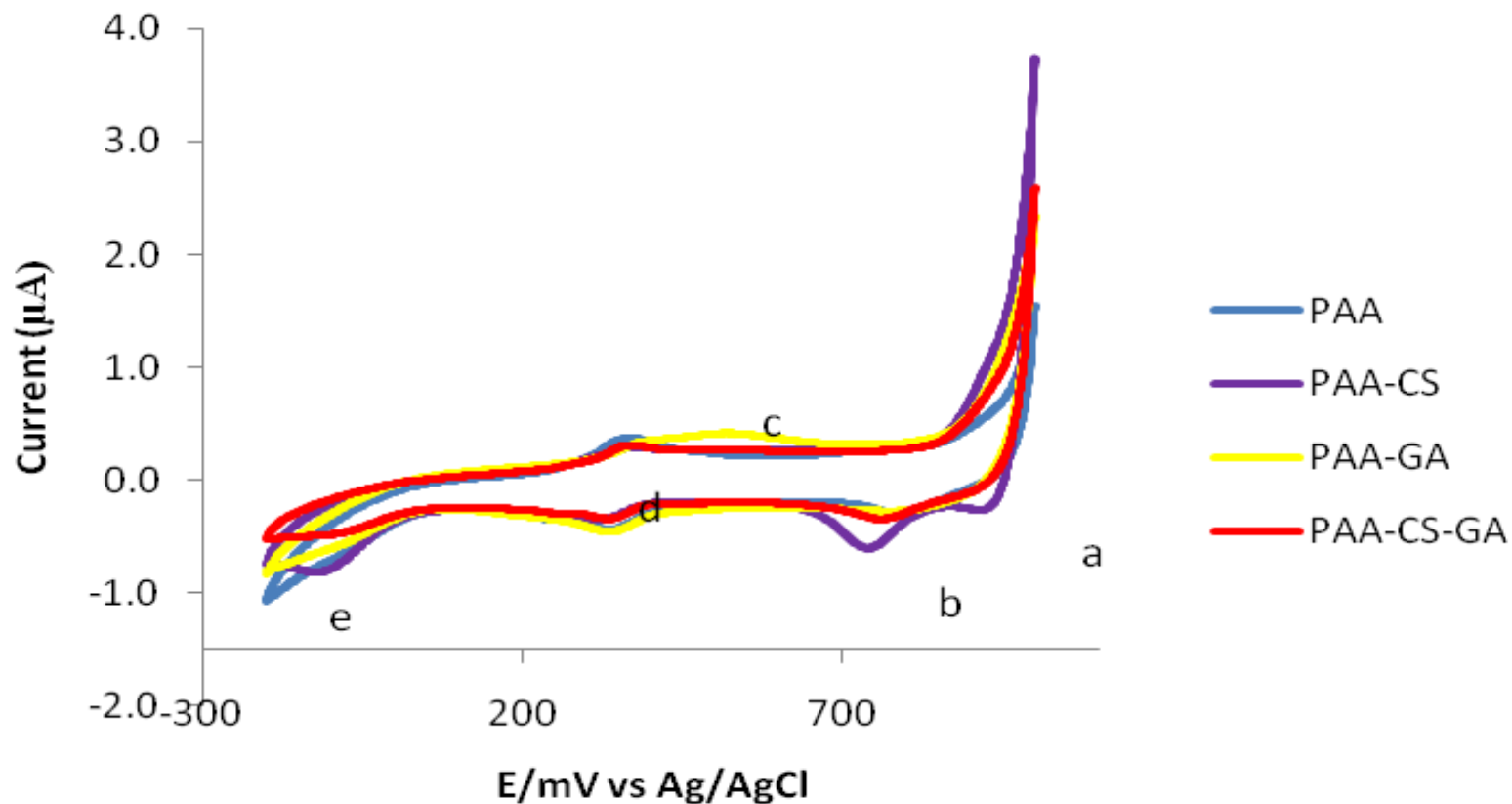
Membrane Type	Contact Angle (degree)	Std
PAA <sup>1</sup>	53.76	3
PAA-CS <sup>1a</sup>	48.47	2
PAA-GA <sup>1</sup>	71.68	4
PAA-CS-GA <sup>1a</sup>	70.40	4
PAA-CS-GA <sup>1b</sup>	65.95	5
PAA-CS <sup>2a</sup>	46.84	3

(1) 0.32 M PAA; (2) 0.25 M PAA; (a) CS, 2mg/mL and (b) CS, 7 mg/mL. Temperature during

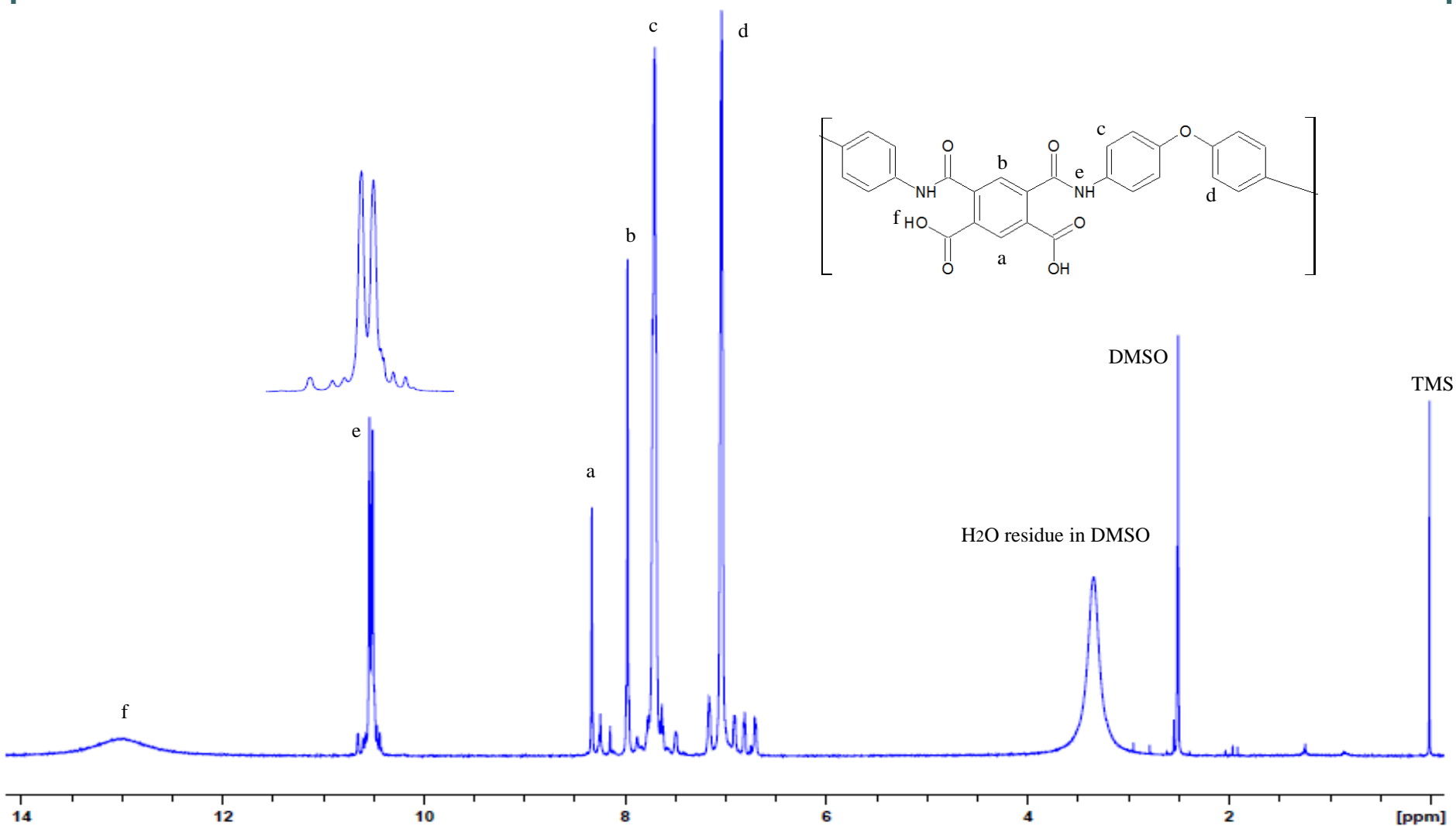
the all measurements was ~ 22 °C.



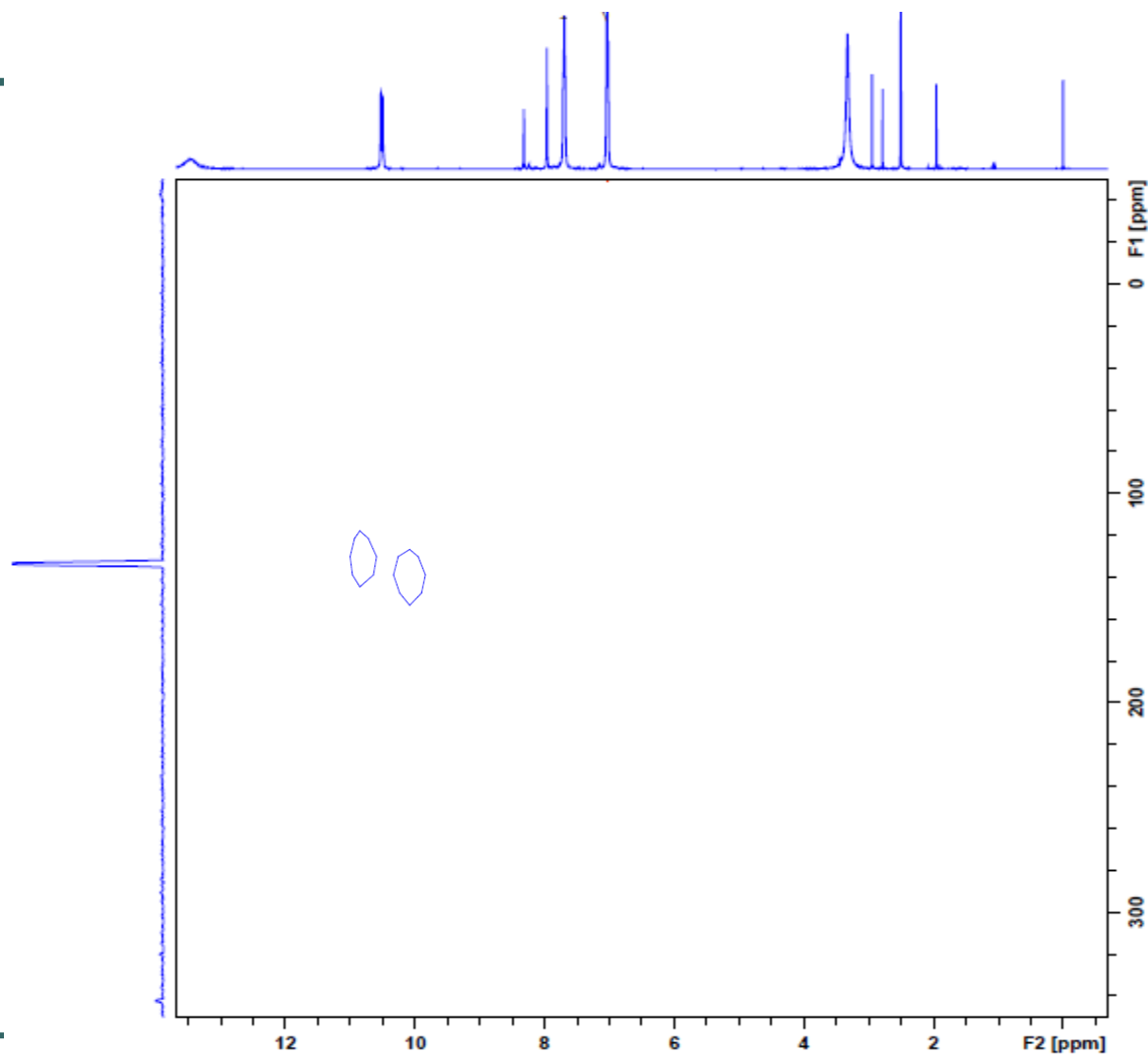
# Electrochemical Characterization



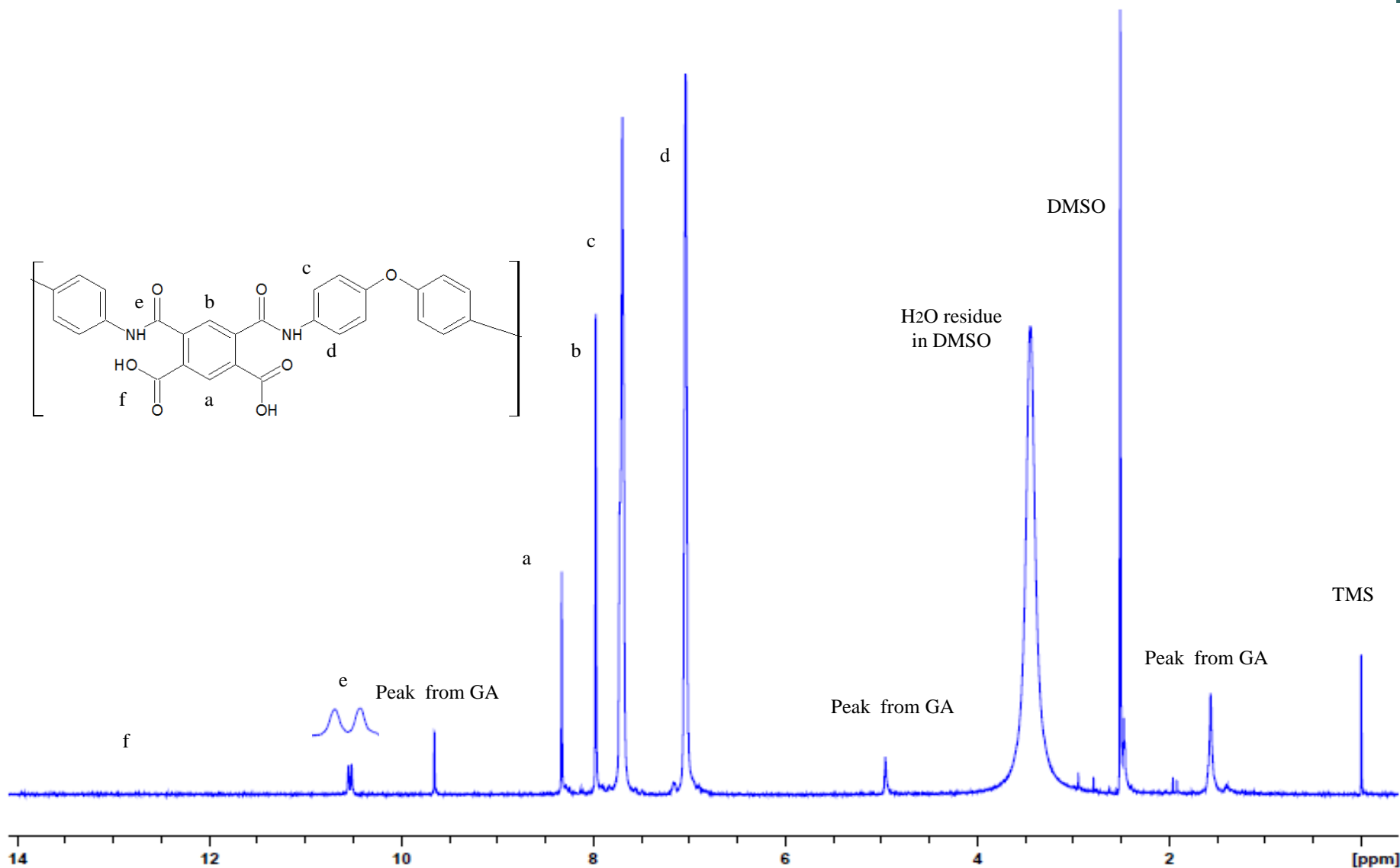
# Nuclear Magnetic Resonance



# $^1\text{H}$ $^{15}\text{N}$ HSQC NMR of PAA



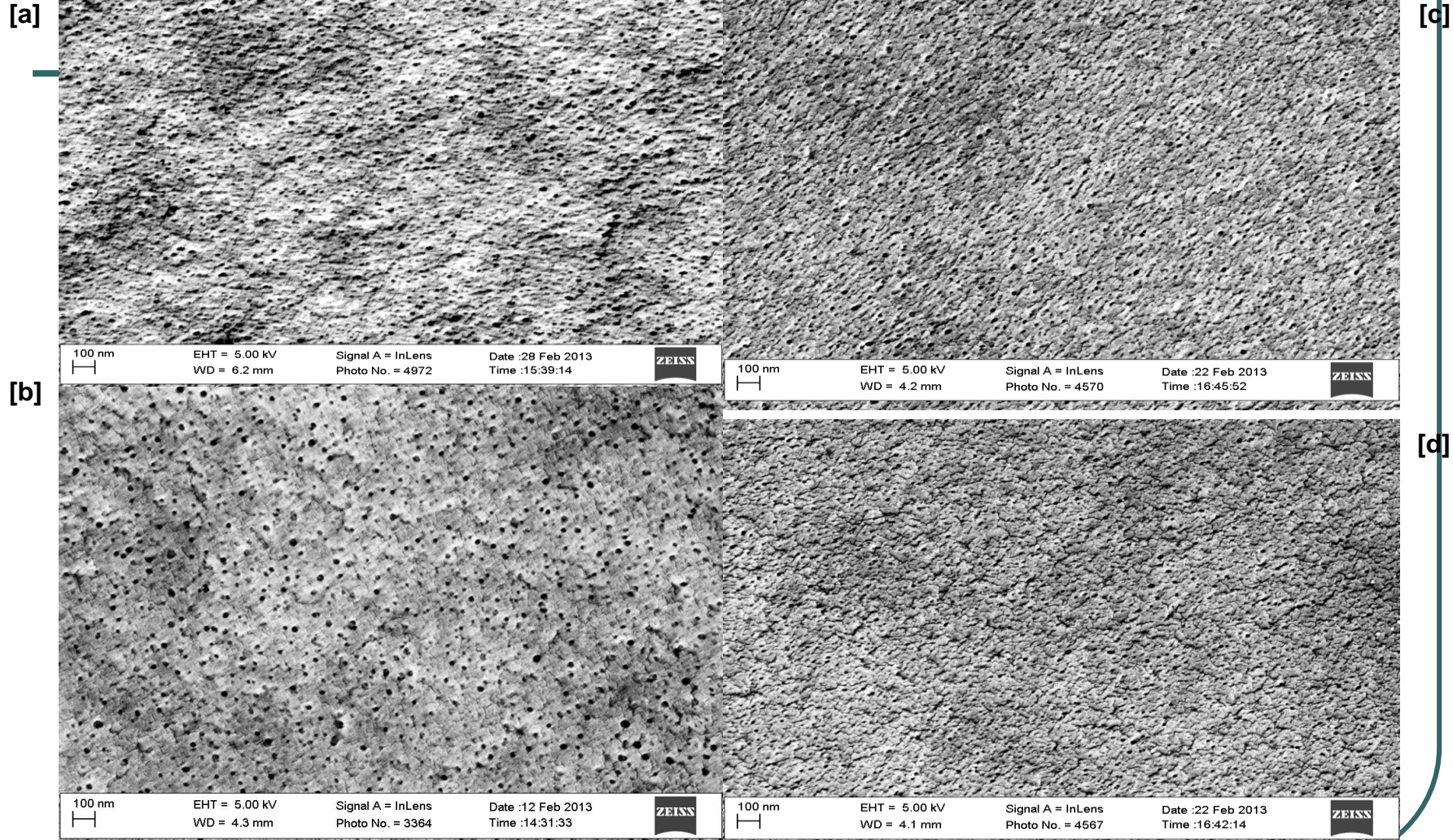
# NMR of PAA-GA



# Solvent resistance of PAA membranes

<i>Solvent</i>	<i>PAA</i>	<i>PAA-CS</i>	<i>PAA - GA</i>	<i>PAA-CS-GA</i>
pH 9.0 50 mM PBS	Yes <sup>a</sup>	Yes <sup>a</sup>	No <sup>b</sup>	No <sup>b</sup>
pH 4.5 50 mM Acetate	Yes <sup>a</sup>	Yes <sup>a</sup>	No <sup>b</sup>	No <sup>b</sup>
Mueller-Hinton Broth	Yes <sup>c</sup>	Yes <sup>c</sup>	No <sup>e</sup>	No <sup>e</sup>
Hexan	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>
Acetone	B	B	No <sup>b</sup>	No <sup>b</sup>
Ethanol	B	B	No <sup>b</sup>	No <sup>b</sup>
Dimethylformamide	Yes <sup>c</sup>	Yes <sup>c</sup>	Yes <sup>c</sup>	Yes <sup>c</sup>
Tetrahydrofurane	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>
Dichlorometane	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>
DMSO	Yes <sup>d</sup>	Yes <sup>d</sup>	Yes <sup>d</sup>	Yes <sup>d</sup>
Chloroform	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>	No <sup>b</sup>

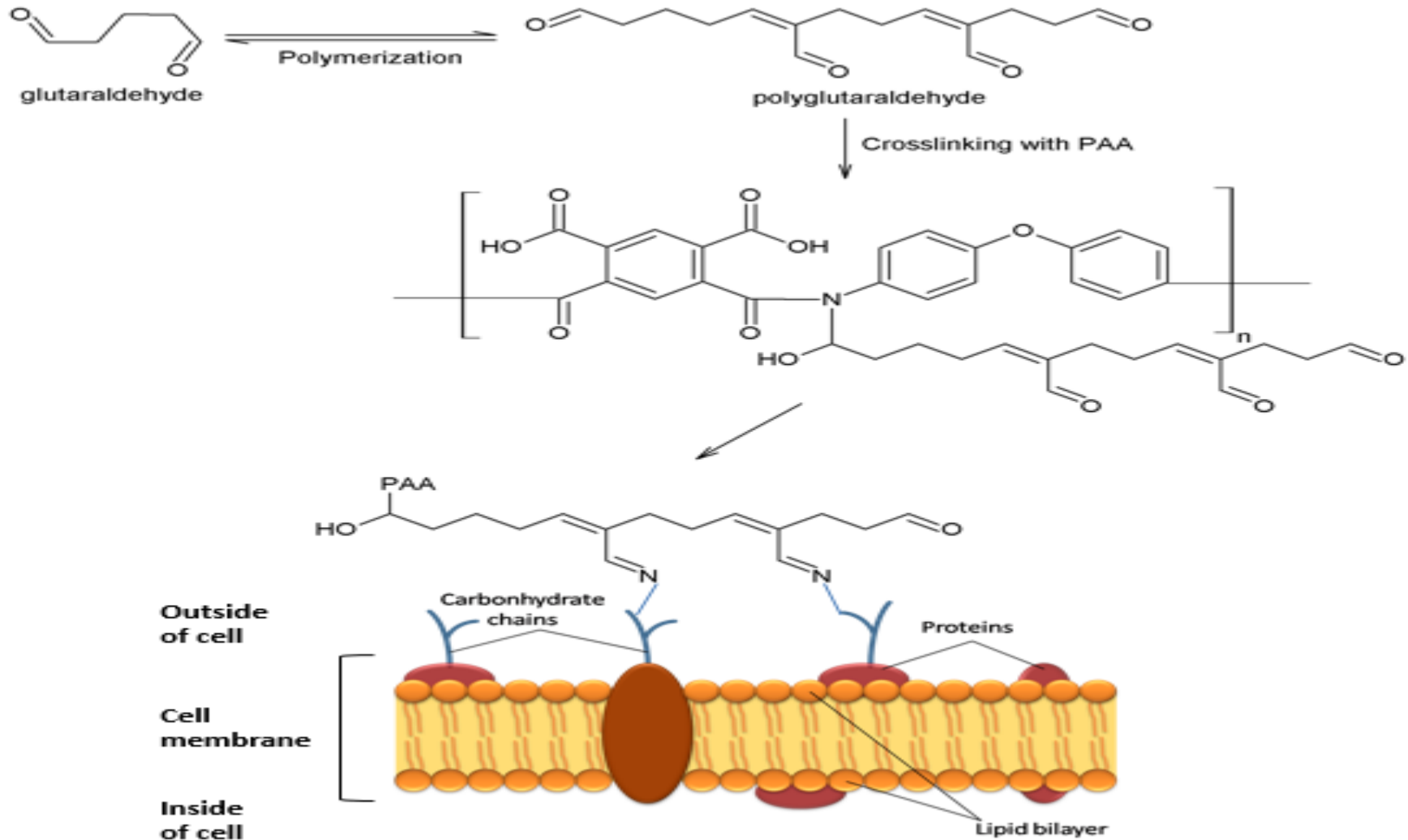
# Surface comparison of PAA membranes



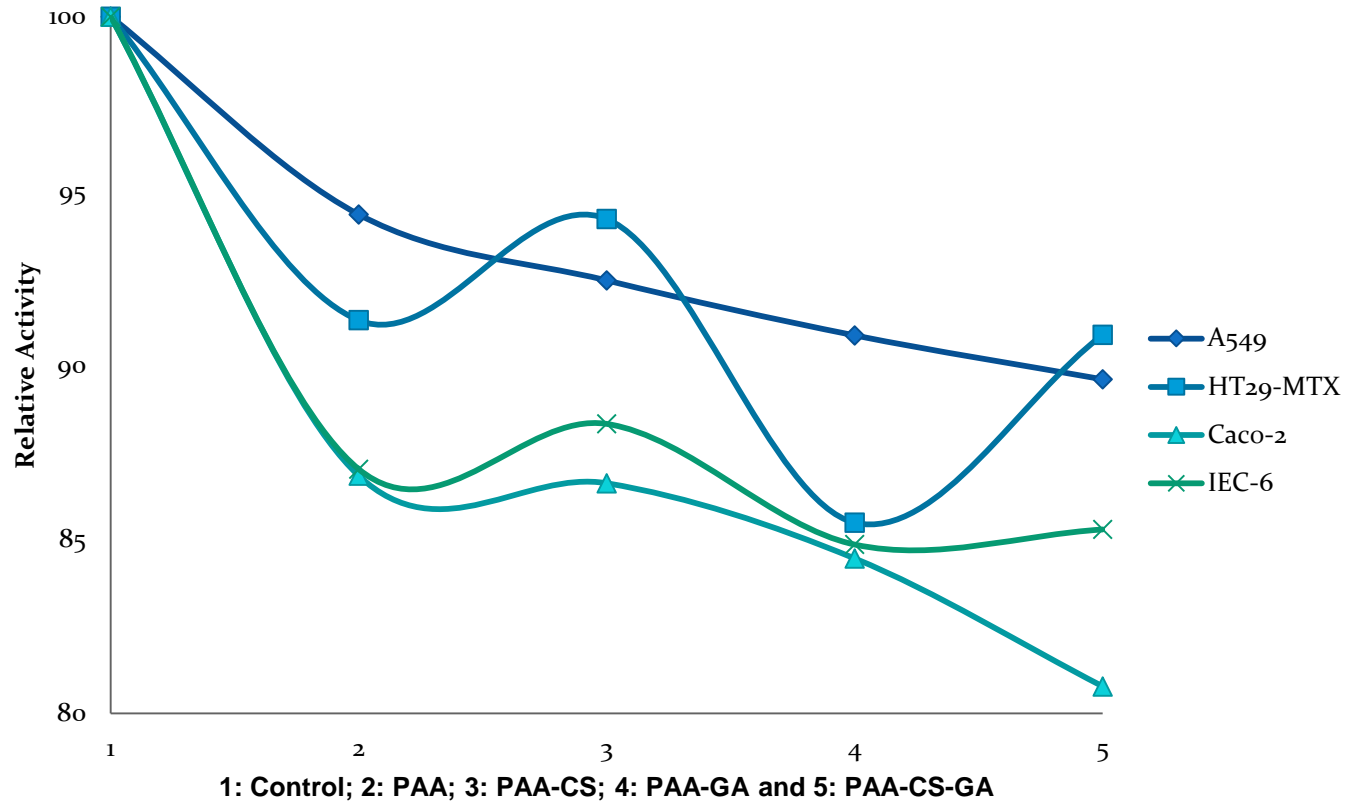
SEM images of PAA and functionalized membranes at a magnification of 100000x. *a.* PAA membrane; *b.* PAA-GA membrane; *c.* PAA-CS membrane; *d.* PAA-CS-GA membrane.



# Anti-microbial action of PAA-GA and PAA-CS-GA

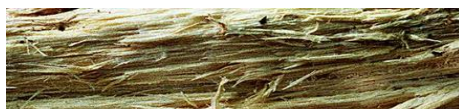


# Cytotoxicity Characterization





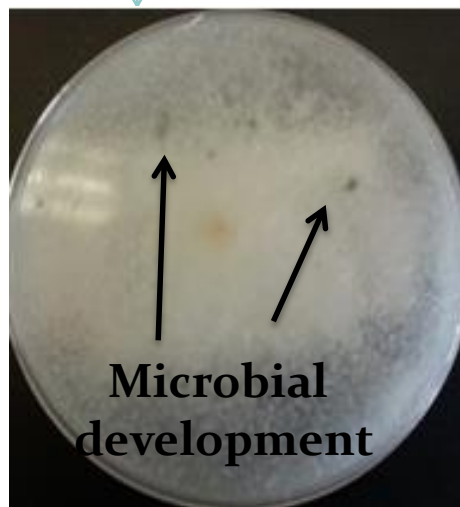
# Degradation of PAA polymers



Spoiled stick [Elm tree (*Ulmus Americana*) ]

Transfer of mix-microbial culture

Trametes defined medium

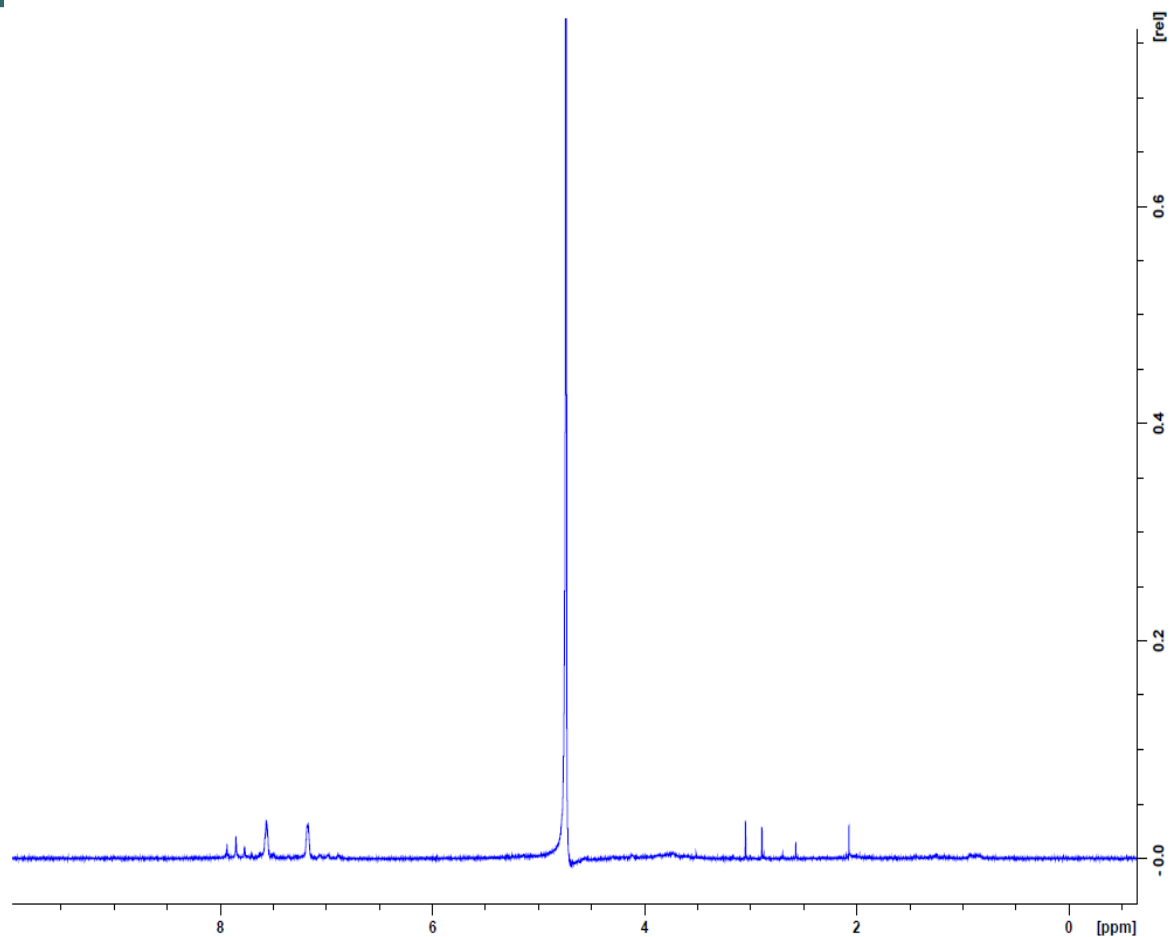


Peptone yeast with trace metal solution

Microbial biomass

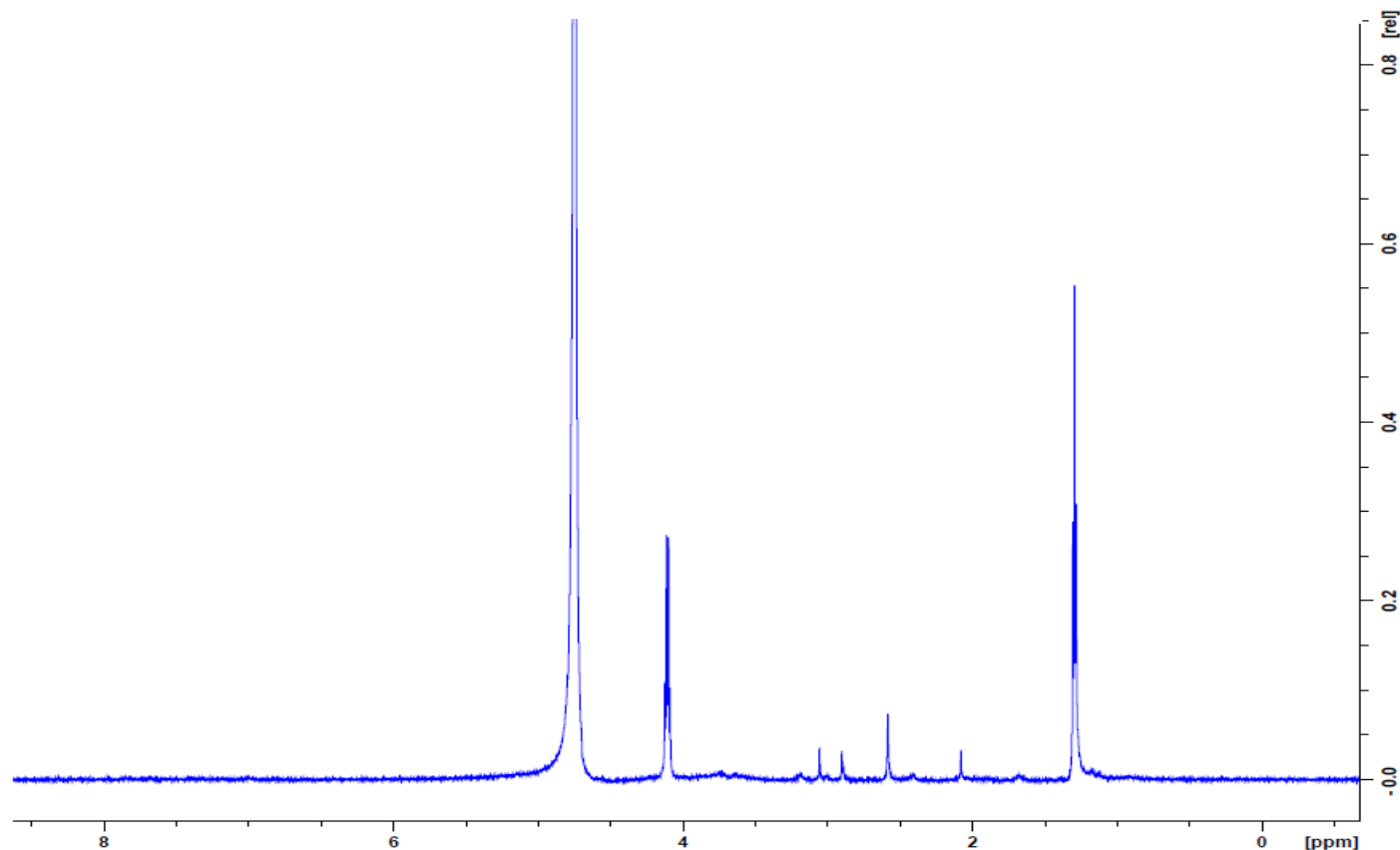
PAA-CS-GA or  
PAA-GA

# ***20<sup>th</sup> day* NMR from medium**

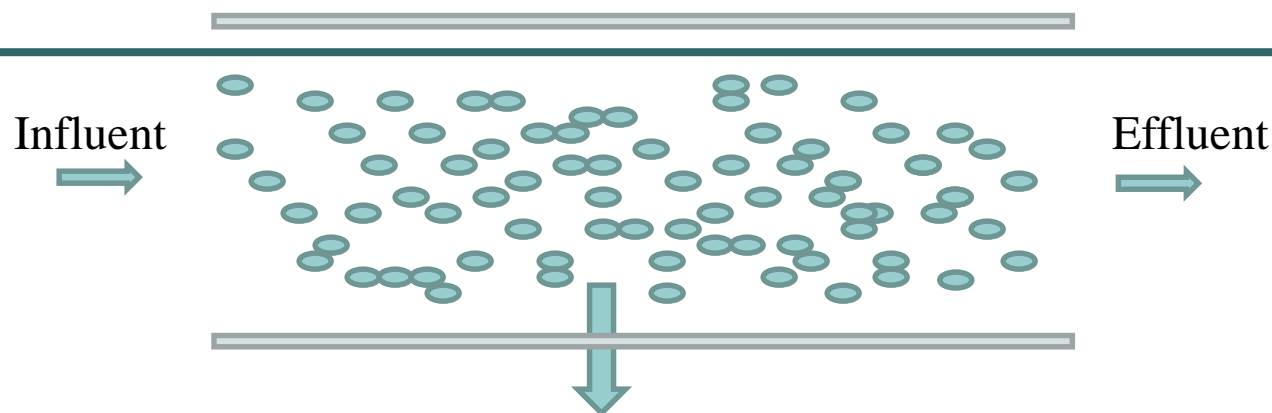


# ***35<sup>th</sup> day* NMR from the medium**

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# Disinfection of drinking water

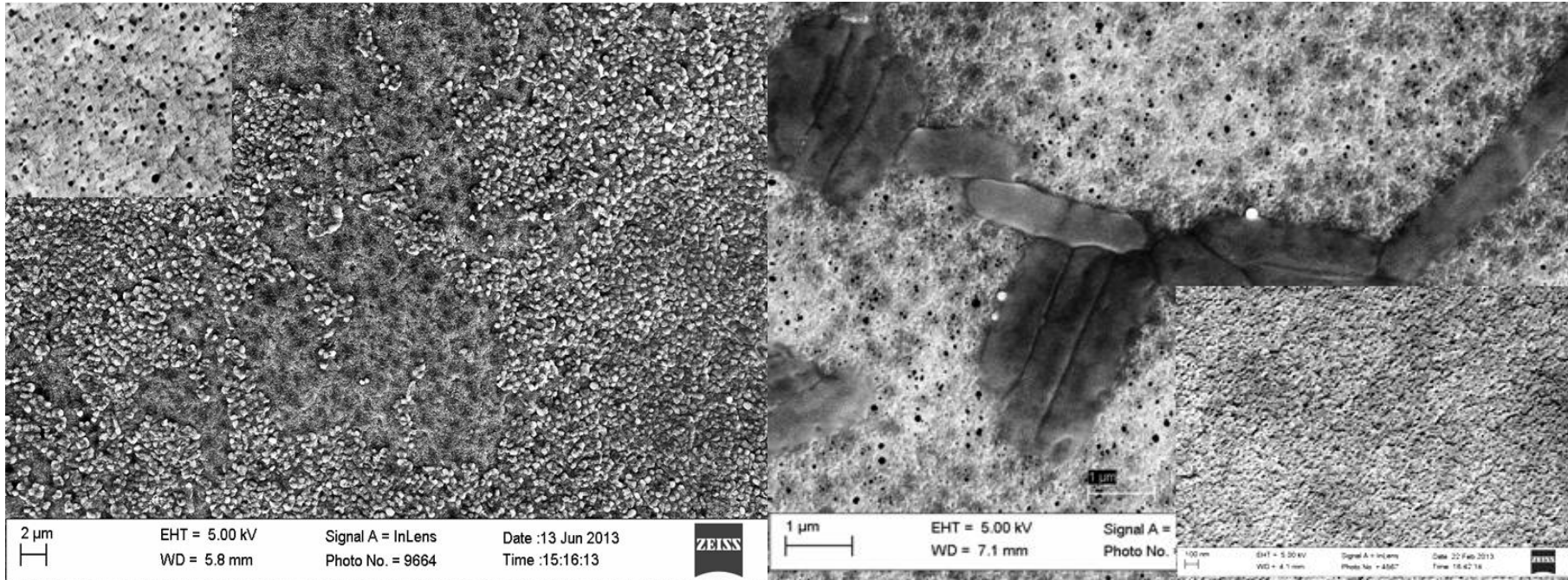


Sample volume (mL)	Amount of spiked microorganisms (cfu/mL)	Amount of total microbial residue after filtration (cfu/mL)	% Disinfection	Membrane Type Employed
500	$3 \times 10^8$	none	$3 \times 10^8$	PAA- GA
1000	$3 \times 10^8$	none	$3 \times 10^8$	PAA-CS-GA
1500	$3 \times 10^8$	none	$3 \times 10^8$	PAA-CS-GA

Sadik et al, *Journal of Membrane Science*, Volume 472, 15 December 2014, Pages 261-271

**Chemical Processes for a Sustainable Future**, eds. T. M. Letcher, J. L. Scott and D. Patterson, Royal Society of Chemistry, Cambridge, UK, 2014, 27 chapters, pages, ISBN: 978-1-849739757

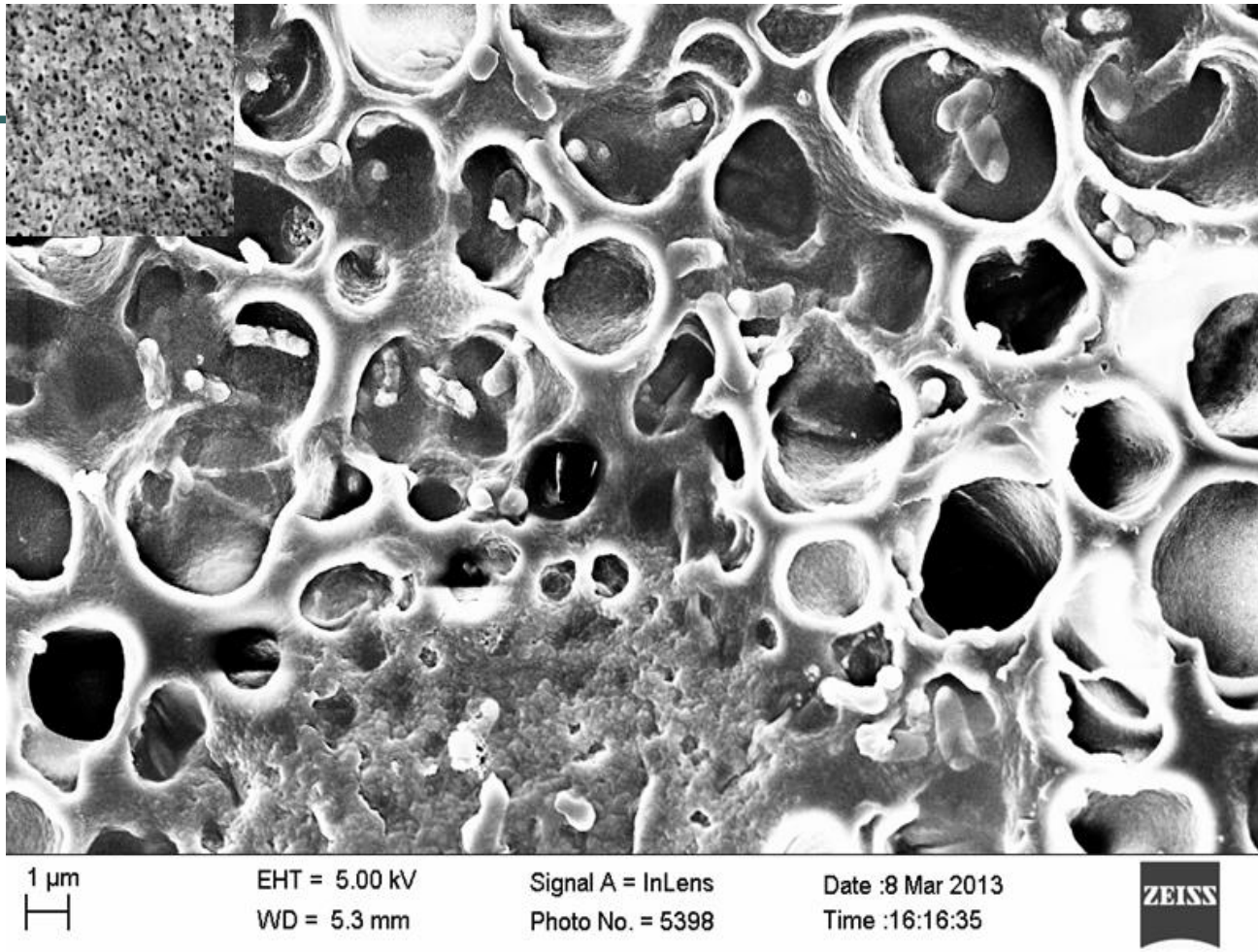
# Post-filtration SEM image of PAA-CS-GA



*GA treated PAA-CS and PAA did not lose their surface integrity and pore-size distribution for disinfection of 1000 mL tap water containing  $3 \times 10^8$  Staphylococcus epidermidis, Escherichia coli and Citrobacter freundii*



# Post-filtration SEM image of PAA-CS



*10 mL tap water containing 1 e8 E.coli filtrated via dead-end filtration*

# Conclusion and Outlook

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- ❑ PAA membranes have been successfully synthesized and applied to water purification
  - ❑ Potential exists for large scale disinfection of drinking water
  - ❑ Characterization of the microorganisms in responsible to PAA degradation
  - ❑ PAA membranes are biodegradable and non-cytotoxic.
- PAA based membrane chromatography [PMC] microbial filtration

# Acknowledgement

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- Dr. Jurgen Schulte for evaluation of NMR data
- Prof. Gretchen Mahler for supplying Caco-2 and HT29-MTX cell lines

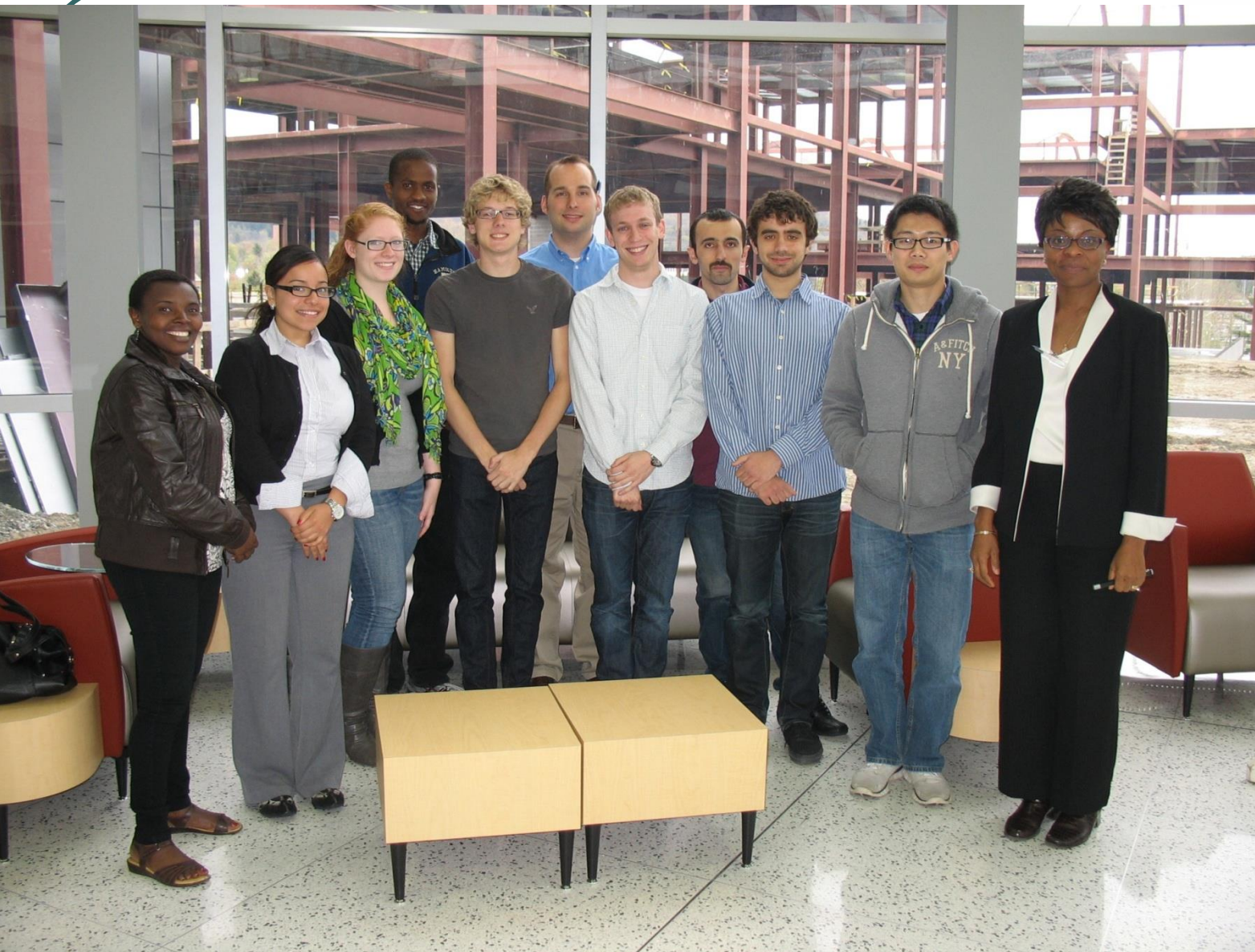




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**THANK YOU**





U.S. EPA - Science To Achieve  
Results (STAR) Program

Grant #  

**DTRA**Link

BINGHAMTON  
UNIVERSITY  
THE UNIVERSITY OF NEW YORK

# Acknowledgements



New York State Department of  
**Environmental Conservation**



# Cost of starting materials used for the synthesis of PAA and PAA-CS membranes

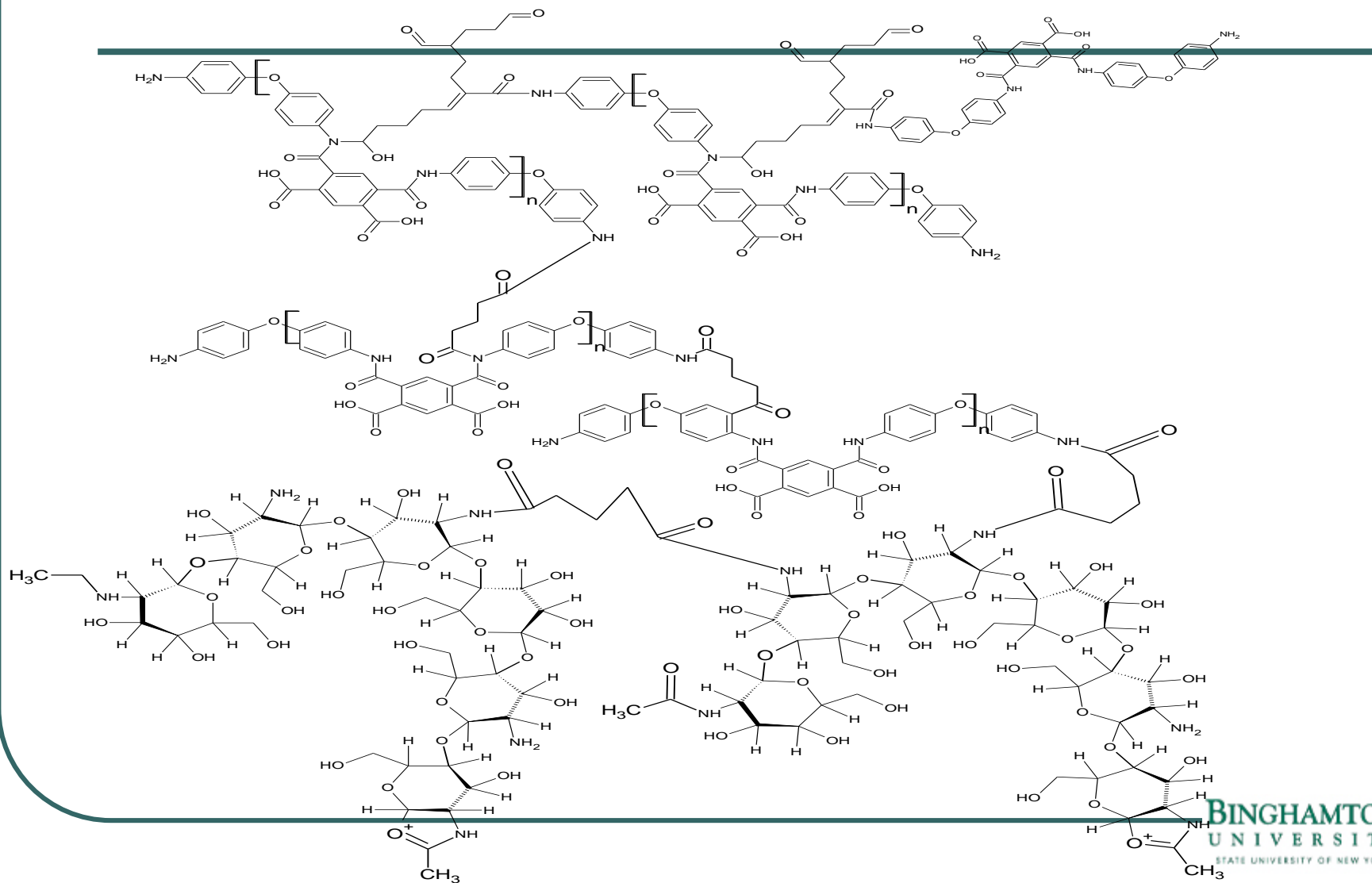
Material/Catalog number	Cost in \$ from Sigma Aldrich
Pyromellitic dianhydride (PMDA), 412287	127.0/500G
<i>N,N</i> -Dimethylacetamide (DMAC), 271012	134.50/2L
Chitosan (CS), 448869	46.70/50G
Glutaraldehyde solution (GA), G7651	224.0/100 mL
4,4'-Oxydianiline (ODA), 516805	162.50/500G

Material	PAA-GA	PAA-CS-GA
ODA	2.08	2.08
PMDA	2.1	2.1
DMAC	6.72	6.72
Chitosan	-	0.093
Total cost	12.47\$/100 mL viscous PAA solution	12.51 \$/100 mL viscous PAA-CS solution
GA	1.12/water bath	1.12/water bath
Membrane cost	1.08 \$/L water	0.19 \$/L water

Membrane cost per liter tap water disinfection was calculated in two steps. (1) In order to prepare 120 x 18 x 0.30 mm membranes 3 mL PAA viscous solution was used, so its expense as added to the cost of GA. (2) Cost of the membrane is then divided to the volume of disinfected tap water, in which re-usability was taken into account.



# Possible PAA-GA-CS structure



# Why PAA?

- Easy to modify
  - Non-soluble membranes
- Controllable nano-pore size
- Potency of biodegradability
- Free from cytotoxicity
- Conductivity

